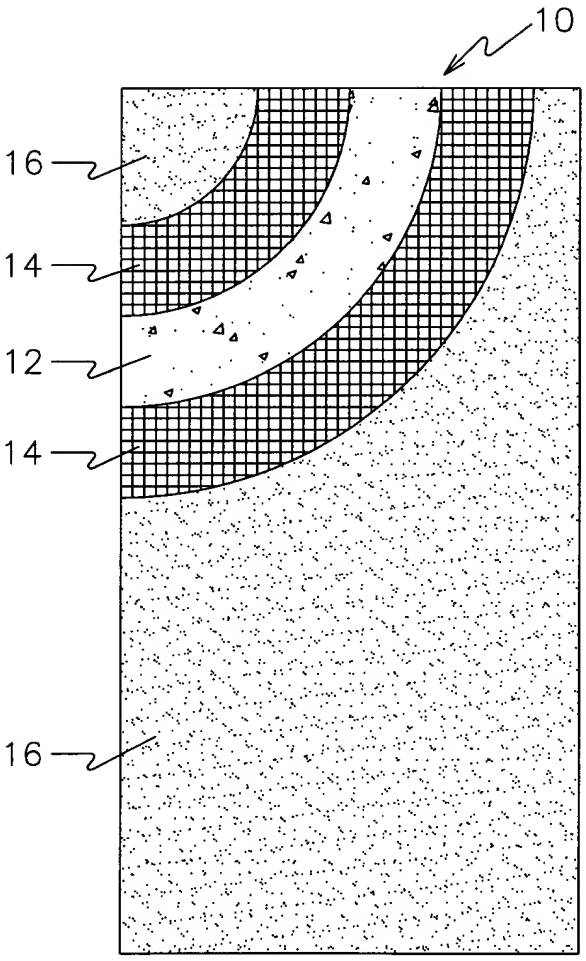

FIG. 1 (PRIOR ART)

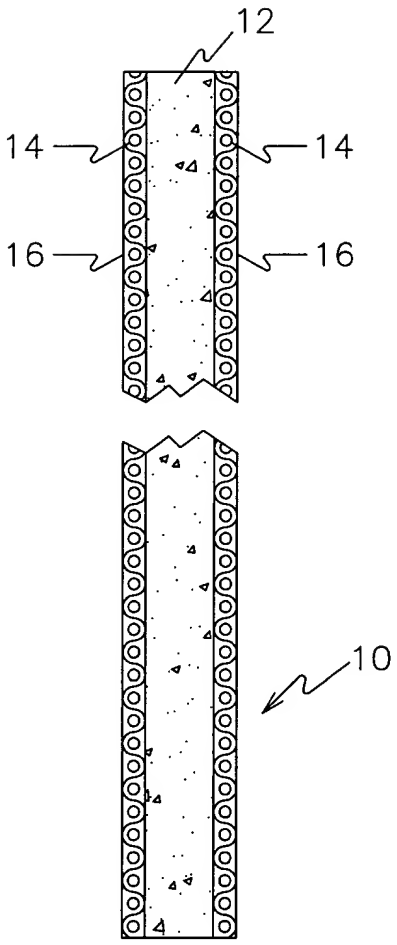

FIG. 2 (PRIOR ART)

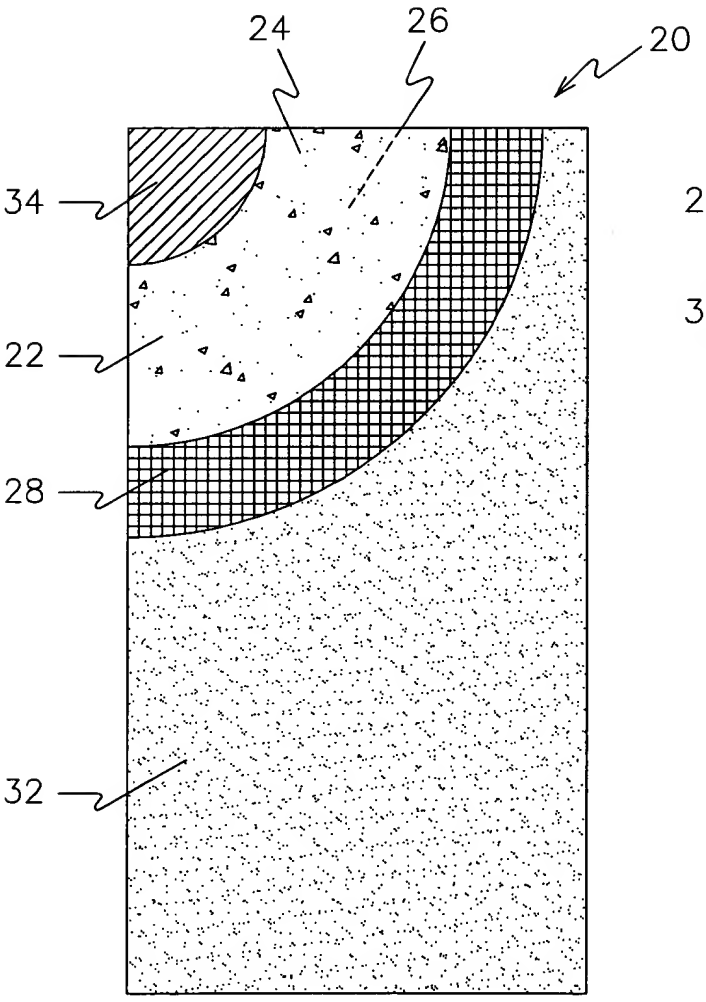

FIG. 3

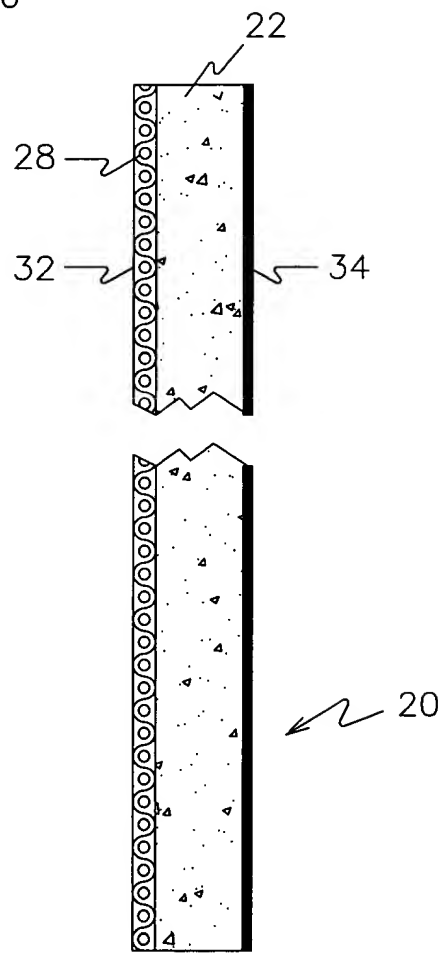

FIG. 4

EP 0 936 256 A1

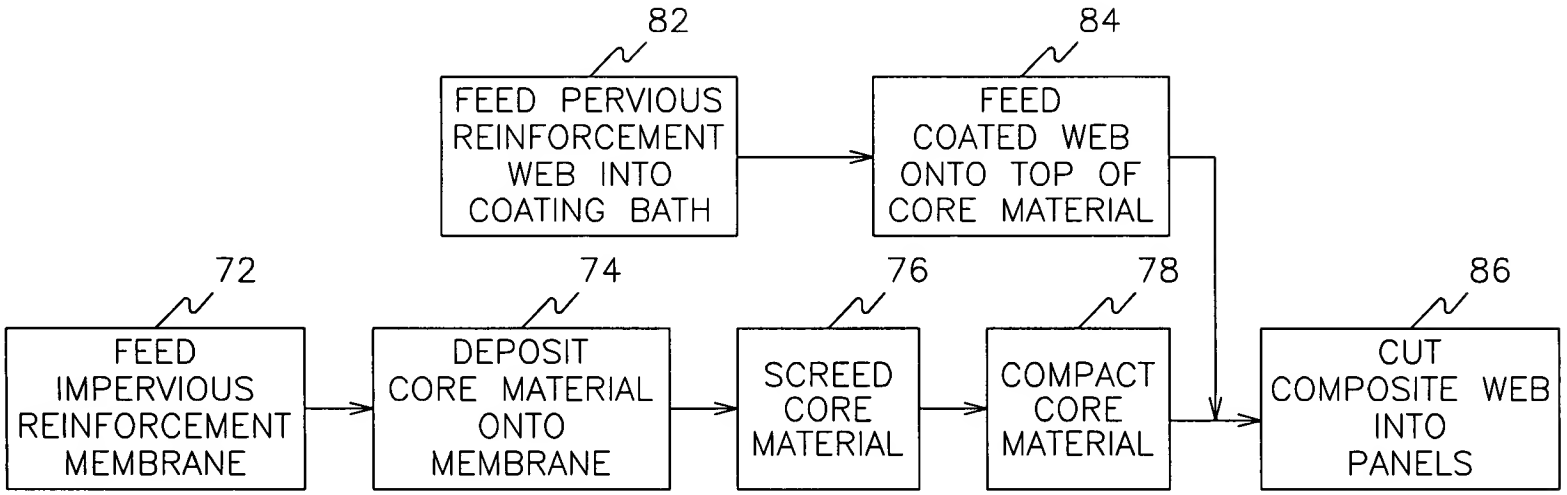
82
84
FEED PERVIOUS REINFORCEMENT WEB INTO COATING BATH
FEED COATED WEB ONTO TOP OF CORE MATERIAL
72
74
76
78
86
FEED IMPERVIOUS REINFORCEMENT MEMBRANE
DEPOSIT CORE MATERIAL ONTO MEMBRANE
SCREED CORE MATERIAL
COMPACT CORE MATERIAL
CUT COMPOSITE WEB INTO PANELS

FIG. 5

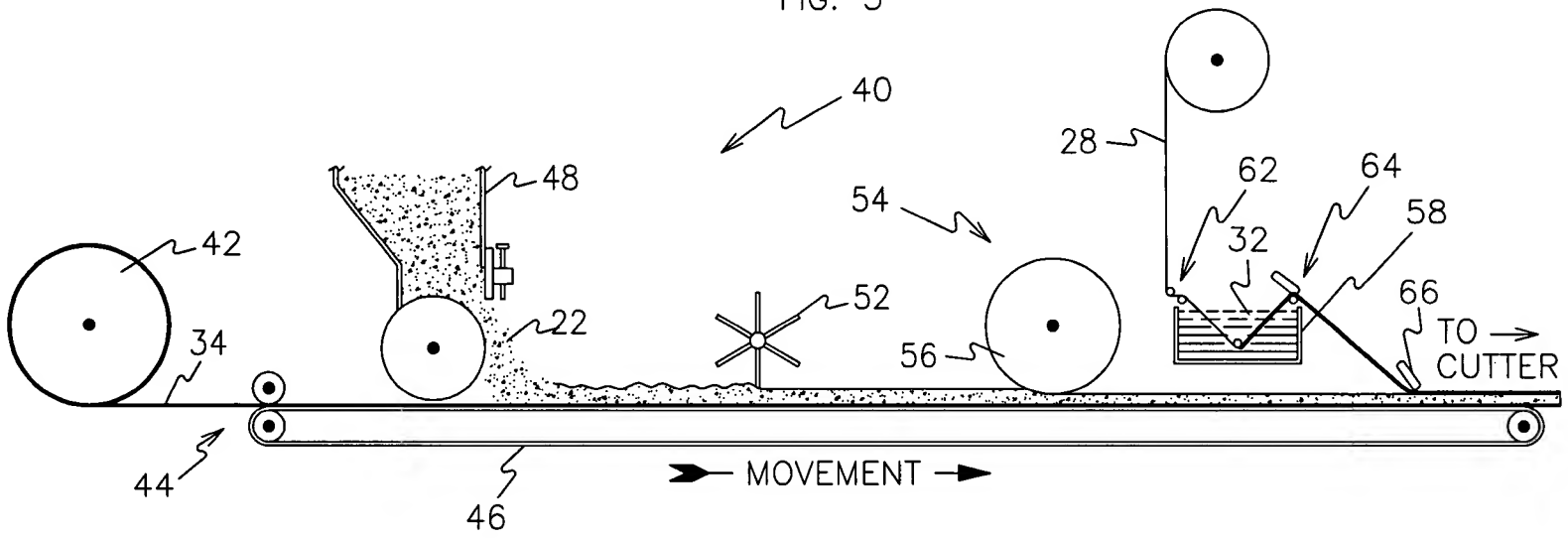
40
28
62
64
58
54
32
48
42
52
66
TO CUTTER
34
22
56
44
46
MOVEMENT

FIG. 6